



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2372-1

Job Sheet 169350



Part No: D2372-1

Job Qty: 20 ea

Part Name: Cam Lever



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 12/15/17

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV B IPP REV:A 12.02.07 new issue DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		12/15/17	0.00	0.00	Purchasing		<i>Chm</i>
110	Packaging	20 pcs		12/15/17	0.00	0.00	Packaging2		<i>Chm</i> 13-12-17
120	QC	20 pcs		12/15/17	0.00	0.00	QC6		<i>3-85</i>
130	Packaging	20 pcs		12/15/17	0.00	0.00	Packaging3		<i>8</i>
140	QC21-SA	20 Ea		12/15/17	0.00	0.00	QC21		DEC 14 2017

Part Op Descriptions: 100 - Issue P/O: 0387-100 Possible Supplier: Essentra Supplier part#: KCL-208 C OF C is required

DEC 08 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	KCL-208	20	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/8/17 9:41 AM dart.baker.diane

DART
AEROSPACE
S021454



Cam Lever

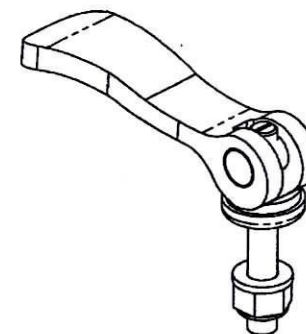
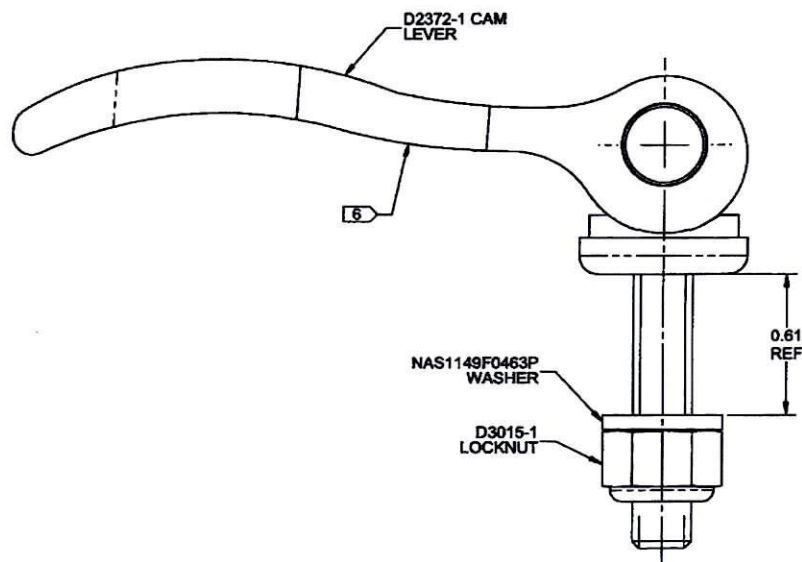
PART NO: D2372-1
Revision:
Operation: Purchasing
Change No:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/13/17
Job No: 169350

ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D2372	QUICK RELEASE
1	1	D2372-1	CAM LEVER
2	1	D3015-1	LOCKNUT
3	1	NAS1149F0463P	WASHER

SPECIFICATION CONTROL DRAWING



D2372 QUICK RELEASE

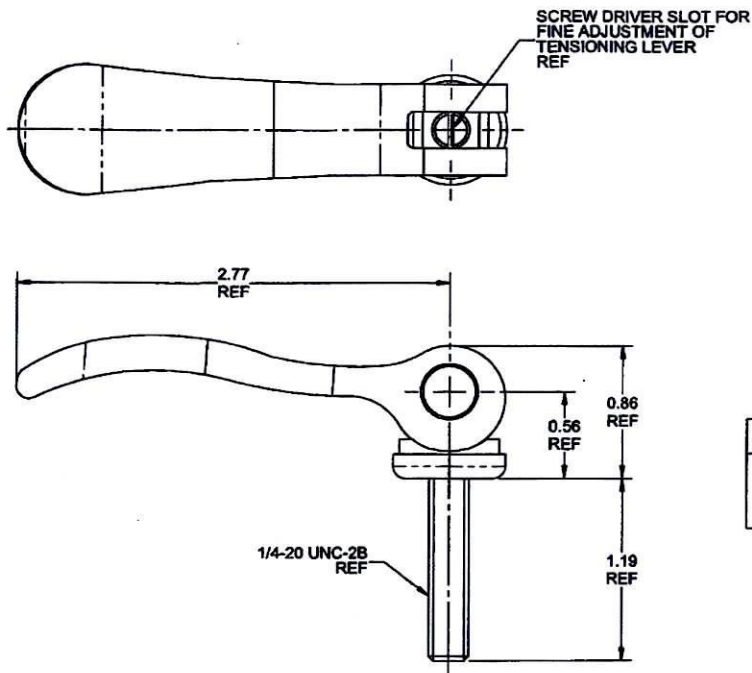
RELEASED
2012-02-06
JW

NOTES:

- 1) MATERIAL: SEE SHEET 2
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2372" AND B/N "BXXXXX" PER DART QSI 044 6.5 (LABEL)
- 7) WEIGHT: 0.11 lbs

B	RE-DRAWN IAW QSI 043/044; SUPPLIER AND SUPPLIER P/N WERE "NORCO" AND "25-5129-01". REF: PART-159.	MB	12.01.31
A	NEW ISSUE	BW	05.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D2372	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		QUICK RELEASE	NTS
DATE	12.01.31	COPYRIGHT © 1999 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

SPECIFICATION CONTROL DRAWING



D2372-1 CAM LEVER

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	WEIGHT
D2372-1	CAM LEVER	REID TOOLS (PREFERRED)	KCL-208	HANDLE: ALUMINUM CAM WASHER: NYLON	0.10 lbs
		McMASTER-CARR (ALTERNATE)	5720K52	THREADED STUD, PIN, CAP WASHER: STAINLESS STEEL	

RELEASED
2012-02-06

NOTES:

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- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE

DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D2372	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		QUICK RELEASE.	NTS
DATE	12.01.31	COPYRIGHT © 1988 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038600

Supplier: ESS002-VC
Essentra Components
P.O. Box 9900 T-9915, Postal Station A
Toronto
ON
M5M 2J2 Canada

Attention: Farrelly, Jeff

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038600

PO Date: 12/8/17

Due Date: 12/15/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Line 2 revised
Essentra part # added

Items									
Line Item	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	CBL-460	Loop Sleeve	Firmed	12/15/17	100 pcs	0 pcs 100x	100 pcs	\$0.35/pcs	\$35.00
2	D3810-1P	Hand Plunger - Essentra P/N : PRSN-375SN As per Dwg D3810 Rev. A	Firmed	12/15/17	8 pcs	0 pcs	8 pcs	\$24.03/pcs	\$192.24
Line Item Note job# 169344									
3	KBP-504	Hand Retractable Spring Plunger As per Dwg D3801 Rev. B	Firmed	12/15/17	32 pcs	0 pcs x29	32 pcs	\$24.46/pcs	\$782.72
Line Item Note job# 169301									
4	BLRS-002	Quick Release Pin (3/16" X 1.5")	Firmed	12/15/17	12 pcs	0 pcs x12	12 pcs	\$41.589/pcs	\$499.07
5	KCL-208	Cam Lever As per Dwg D2372 Rev. B	Firmed	12/15/17	20 pcs	0 pcs x20	20 pcs	\$29.32/pcs	\$586.40
Line Item Note job# 169350									
6	CBL-1240	Cable	Firmed	12/15/17	100 ft	0 ft x100	100 ft	\$0.32/ft	\$32.00
Grand Total:									\$2,127.43

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Handwritten signature



Essentra Components
2538 Speers Road, Unit 7
Oakville, ON L6L 5K9
Phone: 905-825-0134
Fax: 905-825-2919
www.essentracomponents.com

Packing List
LOAD NUMBER 884694
SID/INV 1839113
CUSTOMER PO PO038600
ORDER NUMBER 2539864
CARRIER Fed Ex Ground
SHIP DATE 12/12/17
FOB DESCRIPTION COL

SOLD TO 422854

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

DELIVERY TO 422854

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

LINE NO	PART NO. DESCRIPTION	ORIGINAL QUANTITY	QUANTITY SHIPPED	CTNS	NET WEIGHT	TOTAL WEIGHT
1	CBL-460 LOOP SLEEVE Z.P.COPPER LOOP SLEEVE FOR 1/16" CABLE Cust Order #: PO038600 Country Of Origin: US	100.000	100.000	100	.30	1.30
3	KBP-504 3/8-24 NON-LOCKING SS PULL INDEXING PLUNGER Cust Order #: PO038600 Country Of Origin: DE	29.000	29.000	29	1.36	2.36
4	BLRS-002A B154873 3/16 X 1-1/2 SS BL PIN R - HANDLE Cust Order #: PO038600 Country Of Origin: US	12.000	12.000	12	.30	1.30
5	KCL-208	20.000	20.000	20	3.20	4.20

QAS
38
9-89

Certificate of Compliance

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture. All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

Richard Queer
Quality Assurance Manager



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SOLD TO 422854
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CANADA

DELIVERY TO 422854
DART AEROSPACE LTD
1270 ABERDEEN STREET
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CANADA

LINE NO	PART NO. DESCRIPTION	ORIGINAL QUANTITY	QUANTITY SHIPPED	CTNS	NET WEIGHT	TOTAL WEIGHT
	CAM LEVER 2.77 SS ADJ CAM LEVER 1/4-20 X 1.18 STUD Cust Order #: PO038600 Country Of Origin: DE					
6	CBL-1240 1/16" 7 X 7 STEEL CABLE 100 FOOT LGNTH 1/16" 7 X 7 STEEL CABLE 100 FT LGNTH NYLON COATED Cust Order #: PO038600 Country Of Origin: US	1.000	1.000	1	1.50	2.50

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Richard Queer
Quality Assurance Manager